



Material - AS 2074/H3C

Standard Specification for Steel Castings for General Engineering Purposes

Group - Ferrous Stainless Steel Alloys

Sub Group - AS 2074/H3C Steel Castings for General Engineering Purposes
Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.100 max.		
Silicon	Si %	1.000 max.	As Cast or Annealing or Normalizing or Hardening and Tempering	
Manganese	Mn %	1.000 max.		alizing or Hardoning and
Phosphorus	P %	0.040 max.		ŭ
Sulphur	S %	0.040 max.		lig
Chromium	Cr %	11.500 - 13.500		
Nickel	Ni %	3.400 - 4.200		
Molybdenum	Mo %	0.600 max.		_
Iron	Fe %	Balance	Mechanical Properties	
-	-		Tensile Strength in Mpa	770 min.
-	-	-	Yield Strength in Mpa	620 min.
-	-	-	Elongation in %	12 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	235 - 321
-	-	-	Impac <mark>t in Joule</mark>	25 J @ RT

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
425C11	BS	British	Casting	
2074/H3CM	AS	Australia	Casting	
Z 4 CN 13.4 M	AFNOR NF	France	Casting	
Z 4 CND 13.4 M	AFNOR NF	France	Casting	
1.4313	EN	European Union	Casting	
X3CrNiMo13-4	EN	European Union	Casting	
1.4313	AFNOR NF	France	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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